



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D3395-1

Job Sheet 204721



Part No: D3395-1

Job Qty: 50 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/18/19

Job Tracking No:

Due Date: 2/17/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP A 05.02.23 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	50 pcs	2/17/20	2/17/20	0.09	2.00	Hardinge - 1		BT 20-02-12
120	QC 8	50 pcs	2/17/20	2/17/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		2L 20-2-13
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
130	Packaging 3-1 - Stock - B4B	50 pcs	2/17/20	2/17/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



Container No: S255273



Part: D3395-1

Job No: 204721

Serial No/Batch: S255273

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Da: 02/12/20

QC 21 - SA - 35 - B4B

MDEL RINRO.500
M126369

QC 21 - SA - 70

QC 21 - SA - 53

FEB 13 2020

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR0.500	Delrin Round Bar .50" Color: Black	3.1250 ft (.0625 ea)	100-Hardinge - 1	7126369

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	MDELNRN0.500	3	36	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.600inches $\pm$ 0.010	0.610 0.590	0.599	
2	Bushing	0.060inches $\pm$ 0.010	0.070 0.050	0.060	
3	Bushing	0.010inches $\pm$ 0.010	0.020 0.000	0.011	
4	Bushing	0inches $\pm$ 0	0 0		
5	Bushing	20.000Degree $\pm$ 0.500	20.500 19.500	20°	
6	Bushing	0.500inches $\pm$ 0.010	0.510 0.490	0.499	
7	Bushing	0.191inches + 0.005 - 0.001	0.196 0.190	0.191	
8	Bushing	0.305inches $\pm$ 0.010	0.315 0.295	0.304	

Plex 12/18/19 11:21 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					